



NEMA Premium

NEMA

MOTOR MODEL:	GR3-CI-TF-256TC-2-BR-D-20
FACTORY TYPE:	TXC

Premium NEMA Cast Iron, TEFC

ELECTRICAL DATA		
	60 Hz	50 Hz
Horsepower	20.0	20.0
Speed, RPM	3530	2920
Voltage	230/460	190/380
# Phase	3	
Full Load Amps	45.23/22.61	58.8/29.4
Power Factor	0.89	-
Nominal Efficiency	91.0	88.0
3/4 Load Efficiency	-	-
Service Factor	1.25	1.0
KVA Code	K	F
FL Amps. @ 208 V	50.0106	-
Locked Rotor Current	288.478	-
Start Capacitor	-	
Start Capacitor V	-	
Run Capacitor	-	
Run Capacitor V	-	
Number of Leads	12	
Connection	DD/D	
Coil Resistance	-	
Load	Efficiency %	P.F.
50%	88.28	0.7
75%	90.59	0.8
100%	91.36	0.86
FULL LOAD TEMPERATURE RISE		
FL Temp Rise °C	58.0	-
3D Image Link		
Not available for this motor		

GENERAL DATA			
Frame Size	256TC		
Frame Enclosure	TEFC		
Mounting	Rigid/C-Flange		
Insulation Class	F		
Duty	Cont. / S1		
NEMA Design	A		
Frame Material	Cast Iron		
Ingress Protection	55		
Tropicalization	true		
Cable Entry	1-NPT 1-1/4"		
Feet Removable	true		
Double Drilled	true		
Paint Color	Graphite Gray		
Paint RAL	7024		
Weight lb	275.625		
MECHANICAL DATA			
DE Bearing	6309C3		
NDE Bearing	6309C3		
dB No-Load	-		
Rotor Wk ² , Lb-Ft ²	-		
Comp Ring (wavy washer)	-		
TORQUE VALUES		Torque lb-ft	% FLT
Locked Rotor Torque	105.645	358.0	
Pull-Up Torque	61.6756	209.0	
Breakdown Torque	130.138	441.0	
Full Load Torque	29.5099	100.0	
SITE CONDITIONS			
Ambient Temp °C	40		
Altitude Above Sea Level m	1000		



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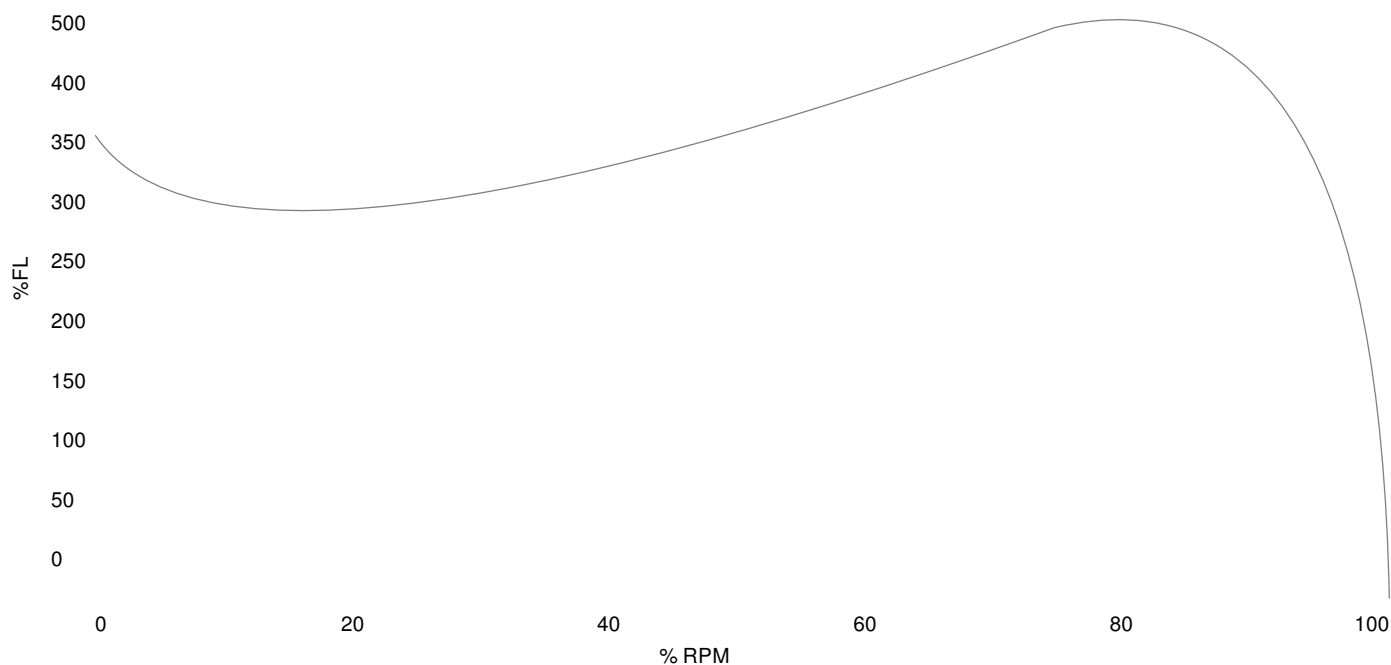
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Non Sinusoidal (VFD) Output 20.0HP, 3530 RPM

Torque Speed (T-n) Curve



Performance Load Values, High Voltage, 60Hz

Torque Values	Torque lb-ft	% FLT	Performance Values
Locked Rotor Torque	105.645	358.0	Start Configuration
Pull-Up Torque	61.6756	209.0	Starting Current (A)
Breakdown Torque	130.138	441.0	No-Load Current (A)
Full Load	29.5099	100.0	No-Load Power Factor

% Load	Horsepower	Current, Amps	Input power, Kilowatts	Speed, RPM	Efficiency	PF
0	-	10.57	-	-	-	-
25	5.0	11.94	4.64	3592.4	80.73	0.49
50	10.0	15.25	8.5	3585.0	88.28	0.7
75	15.0	19.36	12.42	3577.3	90.59	0.8
100	20.0	24.09	16.42	3569.1	91.36	0.86
125	25.0	29.22	20.5	3560.6	91.45	0.88

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